

規格需求表 (SPECIFICATIONS CONFORMATION) (LM-WORKP-DC-T1)

1. 功能模式來源： 契約 訂單 年度營運計畫書
(Order Type)

2. 功能簡述：

(Function Description) 1545nm LD Epi-wafer

3. 相關法令、規章(附件) (Local Regulations for the Products Specified)：無 (None)

4. 制定者： UCSB

(Specified By)

5. 制定日期： 2009/07/08

(Date of Specification)

6. 規格制定(Specifications)：

序號 (No.)	規格需求項目 (Item Name)	規格值 (Value for Customer)	單位 (Unit)	誤差 (DP)	工作條件 (Test Condition)	備註 (Note)
0	N- InP Substrate	S-Doped, >2x10 ¹⁸	cm ⁻³	---	---	2" wafer, 350±25µm
1	U- InP Buffer Layer	0.2	µm	±10%	---	
2	P- InGaAs (Concentration)	0.1 (>1x10 ¹⁹)	µm (cm ⁻³)	±10% (---)	---	---
3	P-InP Layer (Concentration)	1.5 (1x10 ¹⁸)	µm (cm ⁻³)	±10% (±20%)	C-V Test	On test wafer
4	P-InAlGaAs (λg= 1.3µm) SCH (Concentration)	200 (1x10 ¹⁷)	nm (cm ⁻³)	±10% (±20%)	---	---
5	U-8X InAlGaAs Well (+0.85% CS)/ U- 9X InAlGaAs Barrier (-0.55% TS, λg= 1.3µm) (λ _{PL})	7 / 10 (1545)	nm nm (nm)	±10% ±10% (±10)	DCXD & PL measurement	On epi-wafer
6	N-InAlGaAs (λg= 1.3µm) SCH (Concentration)	200 (1x10 ¹⁷)	nm (cm ⁻³)	±10% (±20%)	---	---
7	N-InP Layer (Concentration)	110 (1x10 ¹⁸)	nm (cm ⁻³)	±10% (±20%)	---	---
8	2xN-InGaAsP (λg=1.1µm) /2xN-InP (Concentration)	7.5 /7.5 (1x10 ¹⁸)	nm nm (cm ⁻³)	±10% ±10% (±20%)	---	---
9	N-InP (Concentration)	10 (1x10 ¹⁸)	nm (cm ⁻³)	±10% (±20%)	---	---
10	N-InGaAs (Concentration)	0.2 (1x10 ¹⁸)	µm (cm ⁻³)	±10% (±20%)	C-V Test	On test wafer
#	Lattice Mismatch	<±1000	ppm	---	DCXD measurement	Test on center of epiwafer

7. 研發部經理： Brian Zhou
(R&D Manager)

9. 需求者/客戶簽認： [Signature]
(Customer Confirmation) (signature)

10. 管制碼： 規需 0711281-9 (Control No.)

(Please mail back after the confirmation signature by manager who make this order)

8. 主管： Brian Zhou
(Supervisor)

公司名稱： UCSB
(Customer)

~ 7.5 x 10¹⁸ cm⁻³ with 50%
 pipe to 20 nm
 Epitaxial layer
 → 8 μm
 → 6 μm
 MESA
 3.746
 3.10 → 7

center Au: 3 → 33 μm from center
 1.2 μm

Layer	Material and Composition	Doping	Thickness	Index	ω
0	Substrate	(S-doped)			Au: top
1	InP	Undoped	0.2 μm		100 μm Au: 8:5 μm tall 4 μm
2	In _{0.53} Ga _{0.47} As	P - 1e19	0.1 μm		14 μm
3	InP	P - 1e18	1.5 μm	3.1673	InP
4	InAlGaAs, 1.3 μm	R - 1e17	0.125 μm	3.5616	14 μm Ten.
5	QW (λ _{PL} = 1.545 μm)	n.i.d.	7 nm	3.8051	14 μm 27 μm
5	InAlGaAs (well), +0.85%, 1.3 μm (8x)	n.i.d.	10 nm	3.5746	14 μm
5	InAlGaAs (barrier), -0.55%, 1.3 μm (9x)	n.i.d.	10 nm	3.5616	16 μm + 25 nm
6	InAlGaAs, 1.3 μm	N - 1e17	0.125 μm	3.1673	68 μm + 25 nm
7	InP	N - 1e18	0.11 μm	3.2777	68 μm InP, 40 μm
8	Super lattice In _{0.85} Ga _{0.15} As _{0.327} P _{0.673} (2x)	N - 1e18	7.5 nm	3.1673	68 μm
8	InP (2x)	N - 1e18	7.5 nm	3.1673	68 μm
9	InP	N - 1e18	10 nm	3.1673	68 μm
10	Cap In _{0.53} Ga _{0.47} As	N - 1e18	0.2 μm		

So 0.7 μm tall, 0.4 μm etch, 1 μm wide WG

150 μm wide SOT
 Spacing

SiO₂ 1 μm thick
 Si substrate

Rsoft Beamprop were 74% and 5.5%, respectively. The laser's facets were diced and polished resulting in a total cavity length of $\sim 780 \mu\text{m}$. Other waveguide widths of $1 \mu\text{m}$, $1.5 \mu\text{m}$, $2.5 \mu\text{m}$, $3 \mu\text{m}$, and $3.5 \mu\text{m}$ were also fabricated and tested, but are not presented in detail here since the $2 \mu\text{m}$ width devices showed the best overall performance. The variation of device performance due to facet polishing created scatter in the laser thresholds and differential efficiencies such that relationships between width and device performance could not be established.

III-V Epitaxial growth layer structure

Name	Composition	Doping Concentration	Thickness
P contact layer	P-type $\text{In}_{0.53}\text{Ga}_{0.47}\text{As}$ - 3.223	$1 \times 10^{19} \text{ cm}^{-3}$	$0.1 \mu\text{m}$
Cladding	P-type InP	$1 \times 10^{18} \text{ cm}^{-3}$	$1.5 \mu\text{m}$
Separate Confinement Heterostructure	P-type $\text{Al}_{0.131}\text{Ga}_{0.34}\text{In}_{0.528}\text{As}$, $1.3 \mu\text{m}$	$1 \times 10^{17} \text{ cm}^{-3}$	$0.25 \mu\text{m}$
Quantum Wells	$\text{Al}_{0.089}\text{Ga}_{0.461}\text{In}_{0.45}\text{As}$, $1.3 \mu\text{m}$ (9x)	undoped	10 nm
	$\text{Al}_{0.055}\text{Ga}_{0.292}\text{In}_{0.653}\text{As}$, $1.7 \mu\text{m}$ (8x)	undoped	7 nm
N layer	N-type InP	$1 \times 10^{18} \text{ cm}^{-3}$	110 nm
Super Lattice	N-type $\text{In}_{0.85}\text{Ga}_{0.15}\text{As}_{0.327}\text{P}_{0.673}$ (2x) 3.27	$1 \times 10^{18} \text{ cm}^{-3}$	7.5 nm
	N-type InP (2x)	$1 \times 10^{18} \text{ cm}^{-3}$	7.5 nm
N bonding layer	N-type InP	$1 \times 10^{18} \text{ cm}^{-3}$	10 nm

Table 3.1 – Electrically pumped III-V epitaxial layer structure transferred to silicon.

The epitaxial layer structure used in the electrically pumped devices is shown in Table 3.1. It is similar to the optically pumped devices except for a few modifications. First, N layers (S dopant) and P layers (Zn dopant) were added to the structure such that current could be injected into the quantum well region. The region below the quantum wells (closer to the silicon waveguide after bonding) was doped N type since N type InP has lower optical loss and electrical resistance than P type for a given doping level [2]. This is important because this layer goes through the optical mode, and needs to be as low loss as possible to minimize threshold

$AlGaIn_xAs_1$

